

EM906

Horizontal clear polyester to be paraffine

Main features of the product:

For horizontal surfaceVery high transparency	 High dive resistance Possibly use as a high gloss top coat after polishing
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Application field : wooden doors, flat panels, tables

Substrate preparation: Sandpaper the surface of wooden items and MDF using a 180 grain On exotic woods is better to apply a specific isolator before the polyester

Application:	Spray gun, airless and air-mix with double mix equipment			
	Product	Code	% weight	
Mixing preparation:	"A" part	EM906	100	
	catalyst	EM10830	2	
	accelerator	EM10811	2	
	Paraffine solution	*	2%	

Chemical-Physical Properties at 20℃

Application Characteristics

Solid content (%)	92±1	Quantity recommended per coat	250-300 g/m ²
Specific gravity (g/cm ³) at 20℃	1.1± 0,030	Number of hands recommended	Min 2 max 4
Viscosity DIN 4 (s) at 20℃	35±5	Time between coats	10 ÷15 min
Pot life (min) at 20℃	10÷15 min		

General indications about the cycle				
Drying in tunnel at 20ໃmin) Drying in tunnel at 40ໃmin				
Dry dust free	20	15		
Imprint free	35÷40	20÷25		
Sandable	6 h	2÷3 h		

**** Paraffine solution:** The choice paraffin solution is depending by the applications conditions

Storage:

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

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TECHNICAL DATA SHEET

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Deadline:

6 months from date of manufacture when stored according to directions above

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