



EM906

Horizontal clear polyester to be paraffine

Main features of the product:

<ul style="list-style-type: none"> • For horizontal surface • Very high transparency 	<ul style="list-style-type: none"> • High dive resistance • Possibly use as a high gloss top coat after polishing
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Application field : wooden doors, flat panels, tables

Substrate preparation: Sandpaper the surface of wooden items and MDF using a 180 grain
On exotic woods is better to apply a specific isolator before the polyester

Application:	Spray gun, airless and air-mix with double mix equipment		
Mixing preparation:	Product	Code	% weight
	"A" part	EM906	100
	catalyst	EM10830	2
	accelerator	EM10811	2
	Paraffine solution	*	2%

Chemical-Physical Properties at 20°C

Solid content (%)	92±1
Specific gravity (g/cm ³) at 20°C	1.1± 0,030
Viscosity DIN 4 (s) at 20°C	35±5
Pot life (min) at 20°C	10÷15 min

Application Characteristics

Quantity recommended per coat	250-300 g/m ²
Number of hands recommended	Min 2 max 4
Time between coats	10 ÷15 min

General indications about the cycle

	Drying in tunnel at 20(°min)	Drying in tunnel at 40(°min)
Dry dust free	20	15
Imprint free	35÷40	20÷25
Sandable	6 h	2÷3 h

*** Paraffine solution:** The choice paraffin solution is depending by the applications conditions

Storage:

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

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Deadline:

6 months from date of manufacture when stored according to directions above